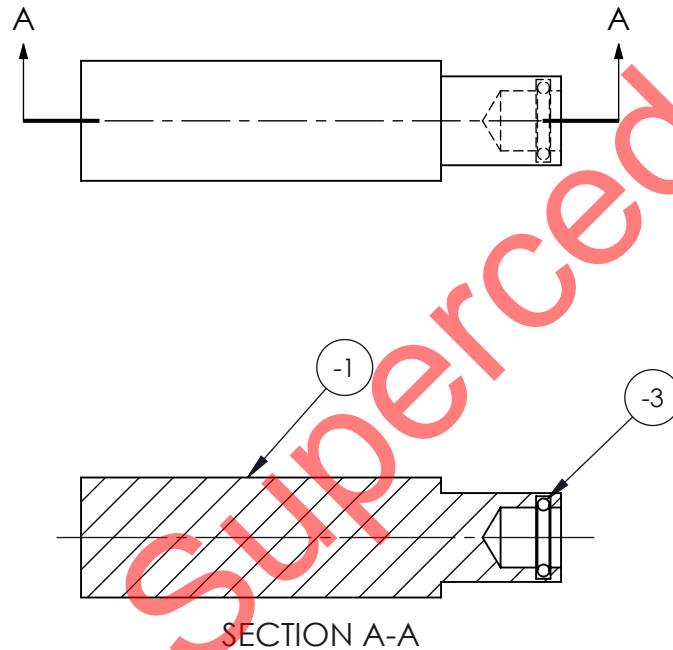
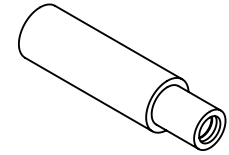


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0138	CREATED DRAWING FOR WORKAID No. 1.	6/9/2015	RJC	JAG
2	16-0284	UPDATED TO NEW DRAFTING STANDARD. -1 ADDED ENGRAVE T/N, S/N, "MADE IN USA" NOTE.	1/12/2017	RJC	



UNDER REVIEW

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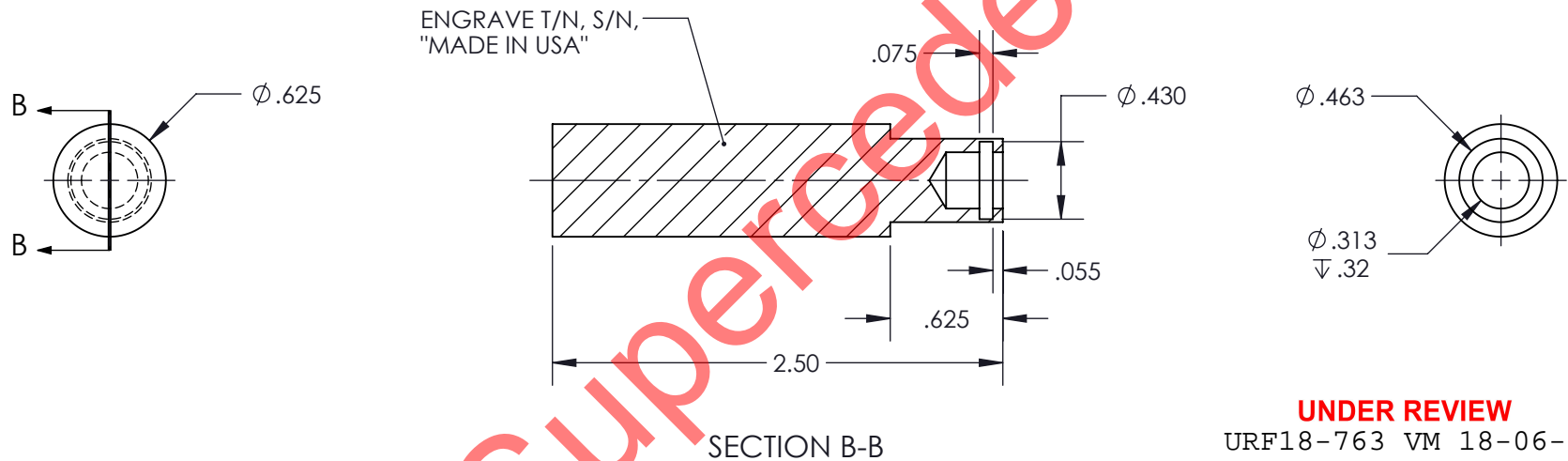
NOTE:
REF: BHT-407-MM-4 FIGURE 29-10 WORKAID No. 1.

DART AEROSPACE	
TITLE DUMMY FILTER ELEMENT	
DWG NO. RBT18586	REV 2
MAT'L HEAT TREAT FINISH SPEC DRAWN BY: CLOUGH CHECKED: OPPS APPR: QA APPR: APPROVED:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL BELL 407
SCALE 1:1 DATE 6/9/2015 SHEET 1 OF 2	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DUMMY FILTER	ALUMINUM		2
		B/O	-3	1	O-RING		Ø7/16 O.D. X 5/16 I.D. M83461/1-011 OR MS28775-011	1

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0284	-1 ADDED ENGRAVE T/N, S/N, "MADE IN USA" NOTE.	1/12/2017	RJC
APPROVED				



UNDER REVIEW
URF18-763 VM 18-06-04

(-1)
DUMMY FILTER

DART AEROSPACE	
TITLE DUMMY FILTER ELEMENT	
DWG NO. RBT18586-1	REV 2
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± 5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED:	BELL 407
SCALE 1:1	DATE 6/9/2015
SHEET 2 OF 2	